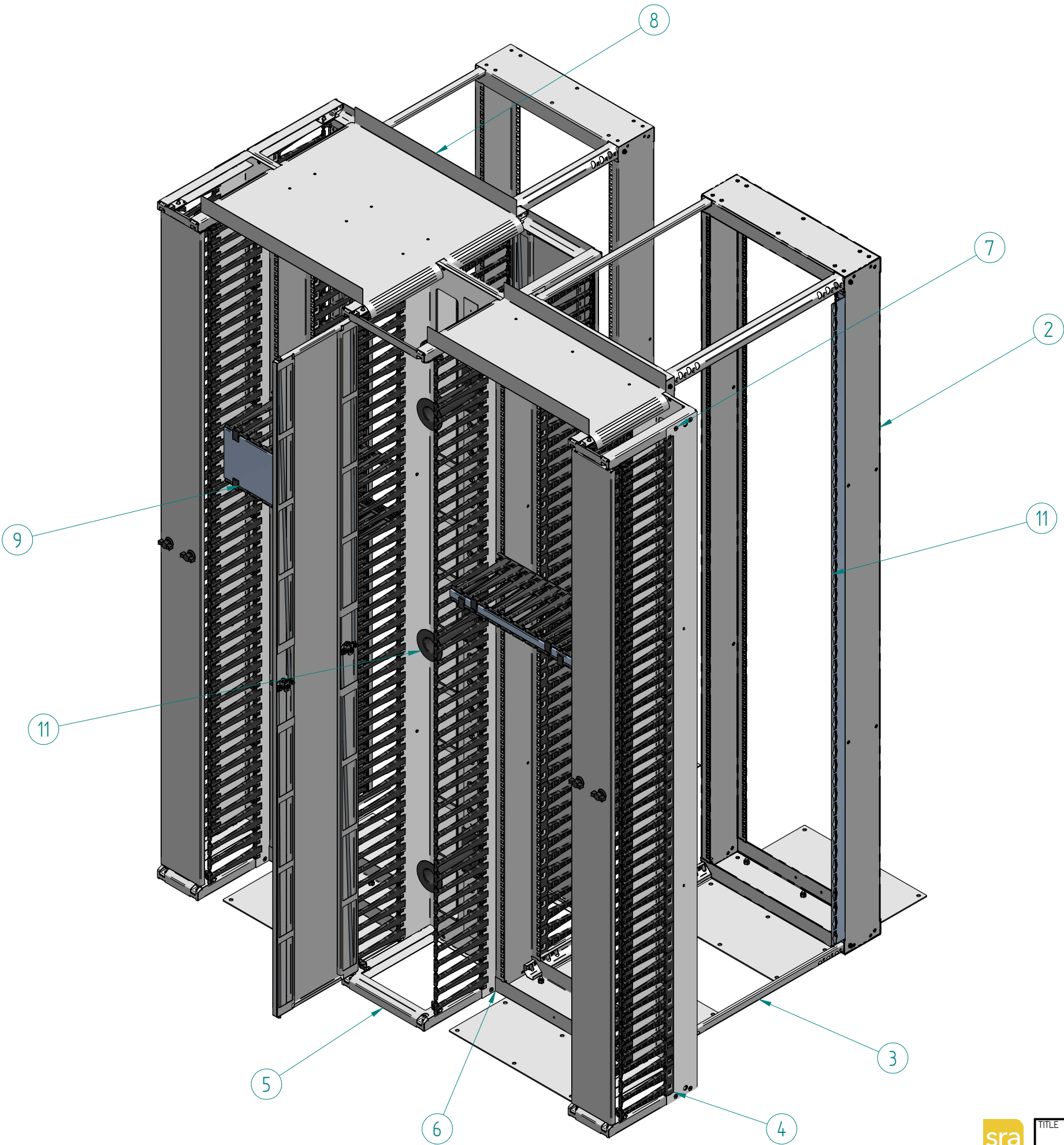


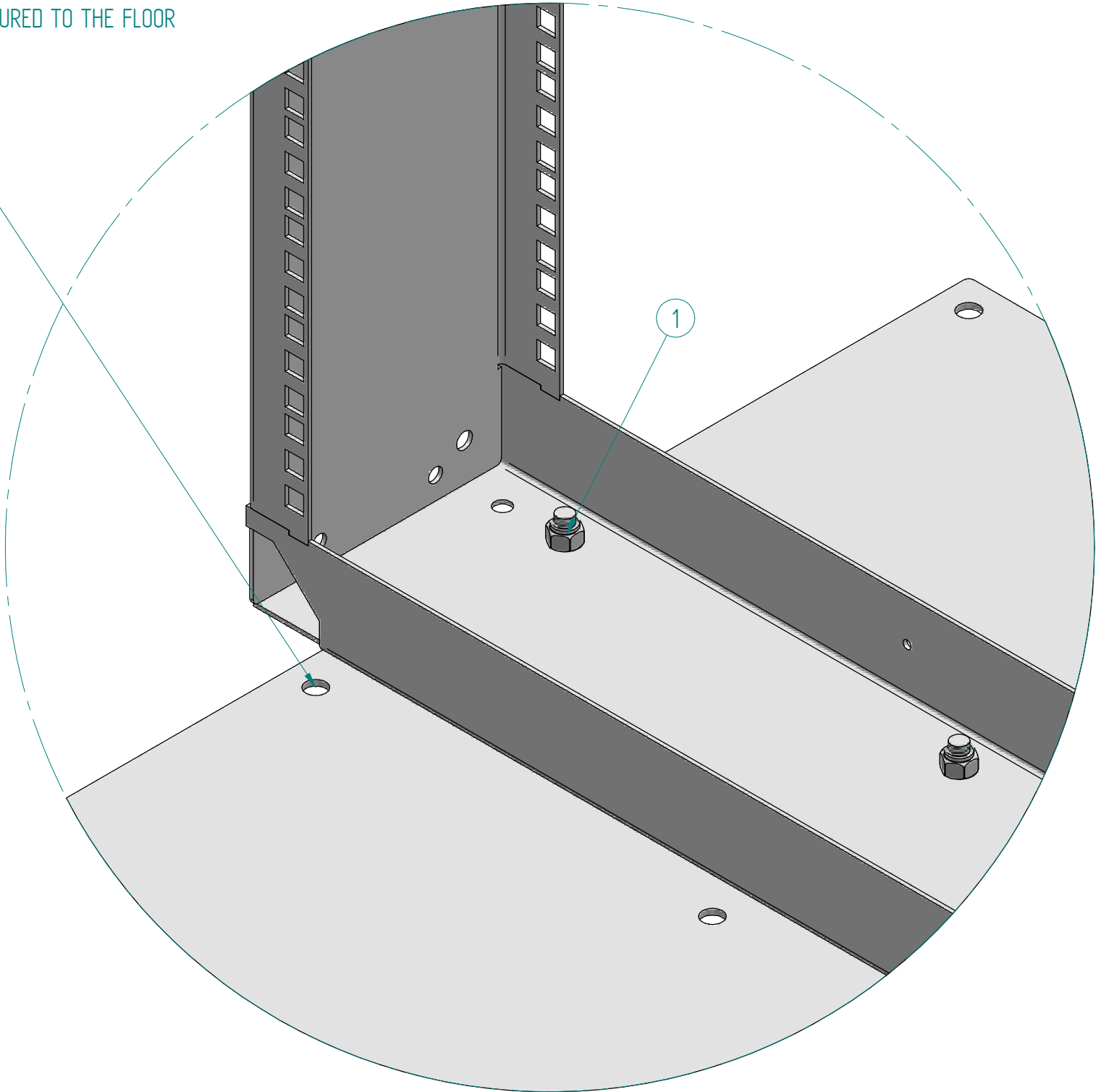
ORDER OF OPERATIONS	
STEPS	PAGE #
ASSEMBLE 2-POST FRAMES	2
JOIN 2-POST FRAMES INTO 4-POST FRAMES	3
ASSEMBLE SINGLE VCMS	4
JOIN SINGLE VCMS	5
ATTACH VCMS TO FRAMES	6
SECURE END-OF-ROW VCMS	7
ASSEMBLE WATERFALLS	8
ACCESSORIES: HORIZONTAL CABLE MANAGERS	9
ACCESSORIES: PDU TRAYS	10
ACCESSORIES: CABLE SPOOLS	11

COMPLETE EACH OF THE ABOVE STEPS, IN ORDER, BEFORE PROCEEDING TO THE NEXT.



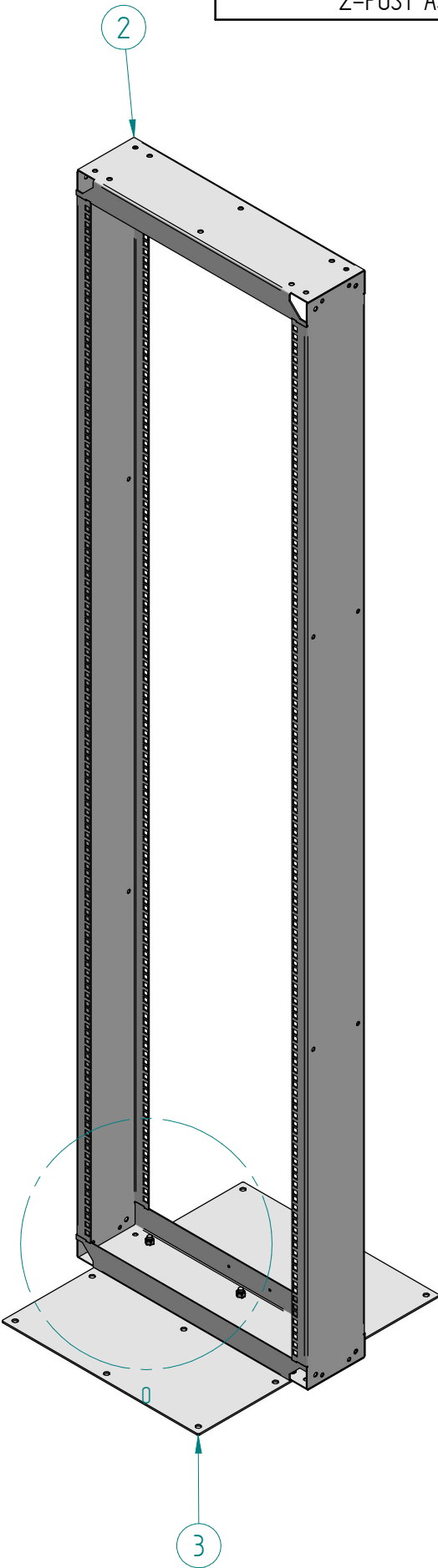
ITEM #	PART #	DESCRIPTION	QTY
1	127891	M8 NYLOC NUT	6
2	132774	45U Two Post Frame WA	1
3	132776	Floor fixing plate	1

WE RECOMMEND THAT THE FRAME BE SECURED TO THE FLOOR BEFORE ANY EQUIPMENT IS INSTALLED

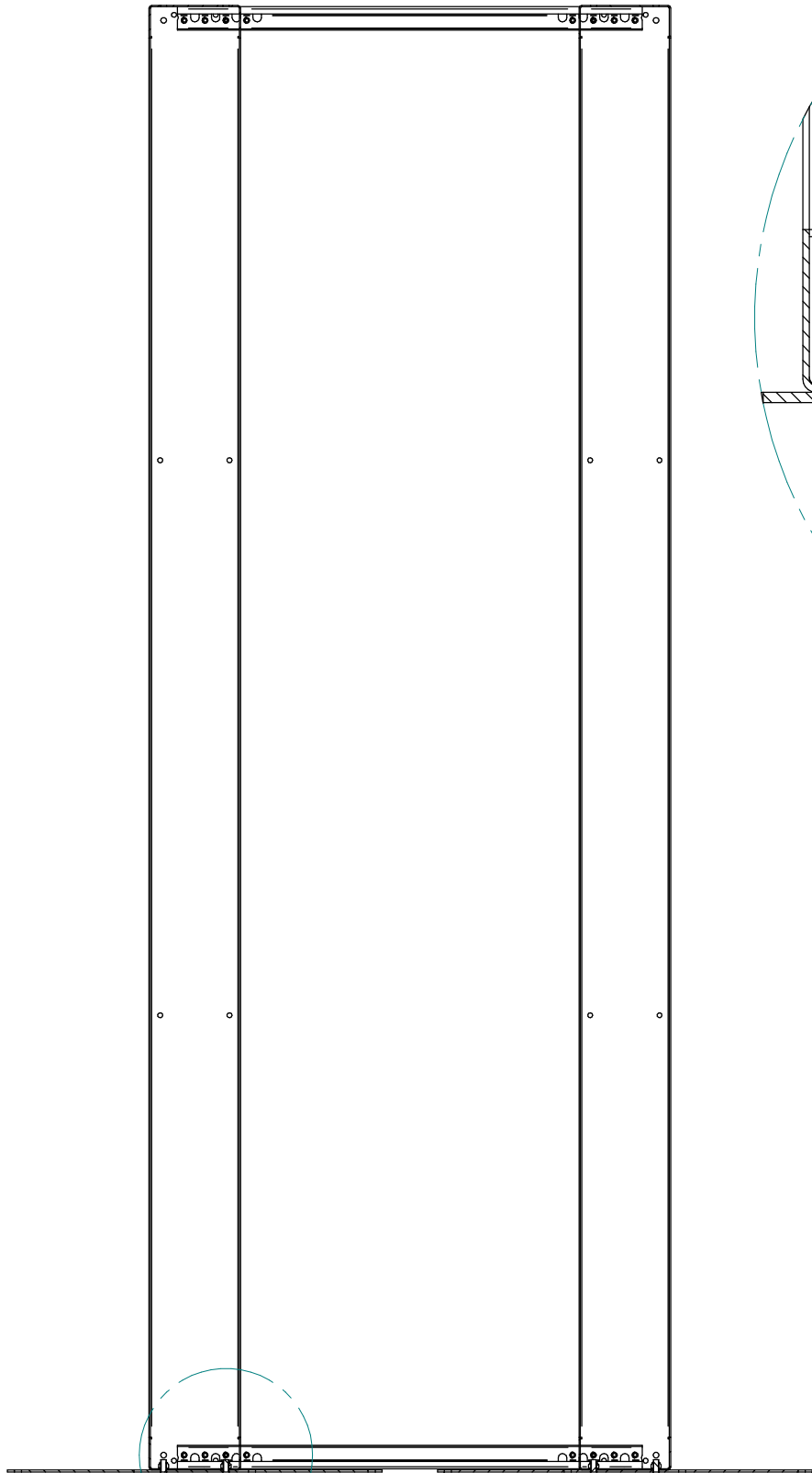
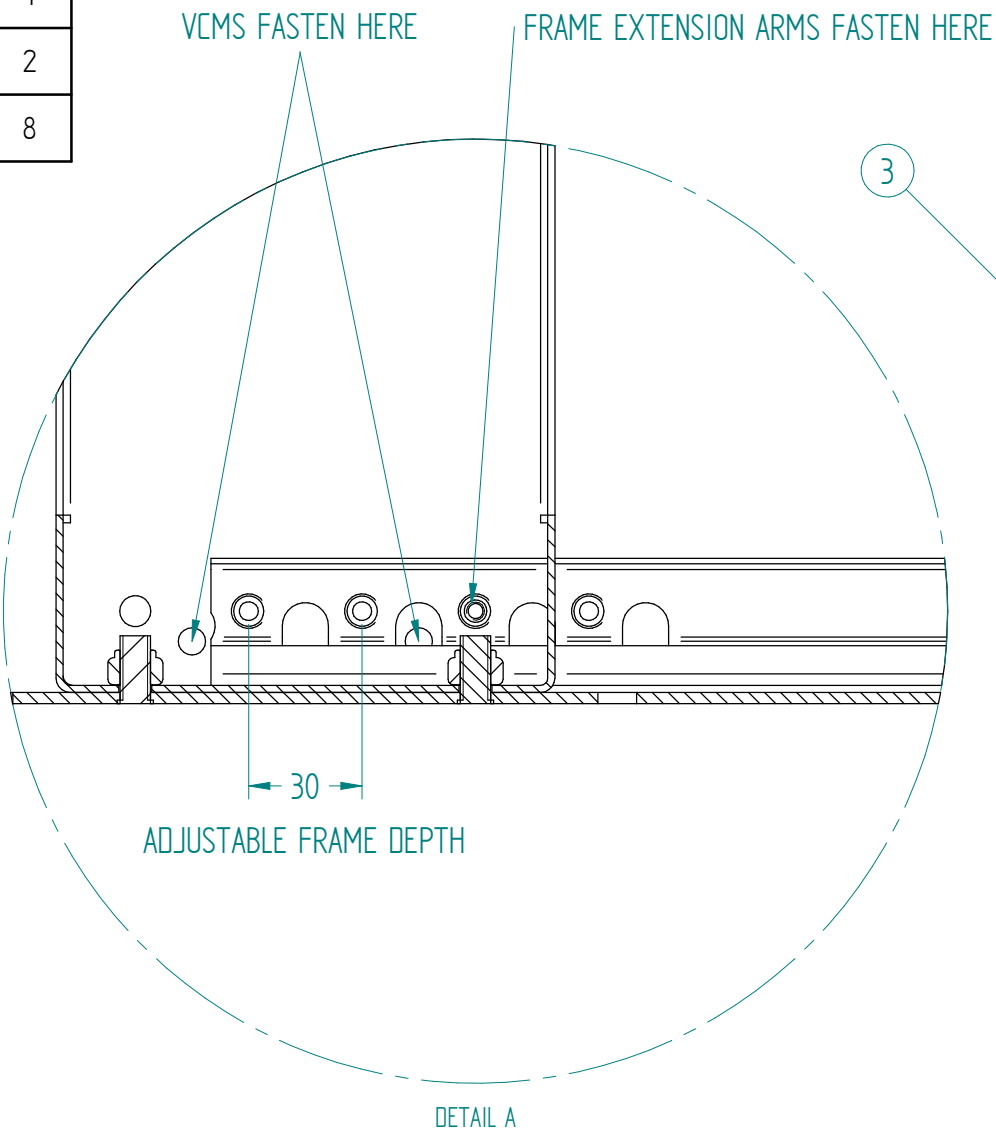


DETAIL 0

2-POST ASSEMBLY

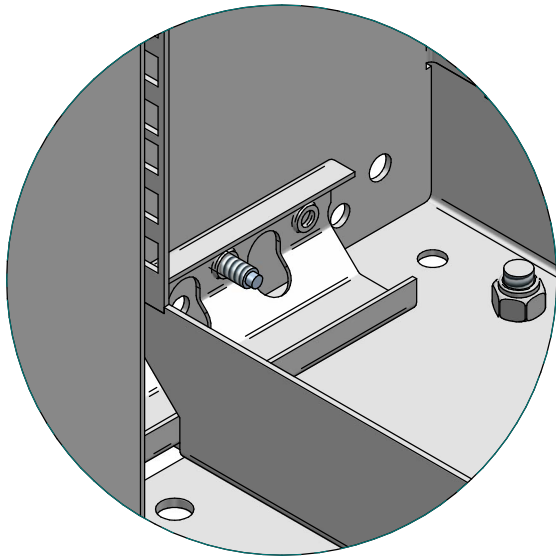


ITEM #	PART #	DESCRIPTION	QTY
1	132033	Frame Extension Arm	4
2	132034	45RU 2-Post Open Frame Rack	2
3	800-560014	M6X16 FLANGE PHILIP HEAD SCREW	8

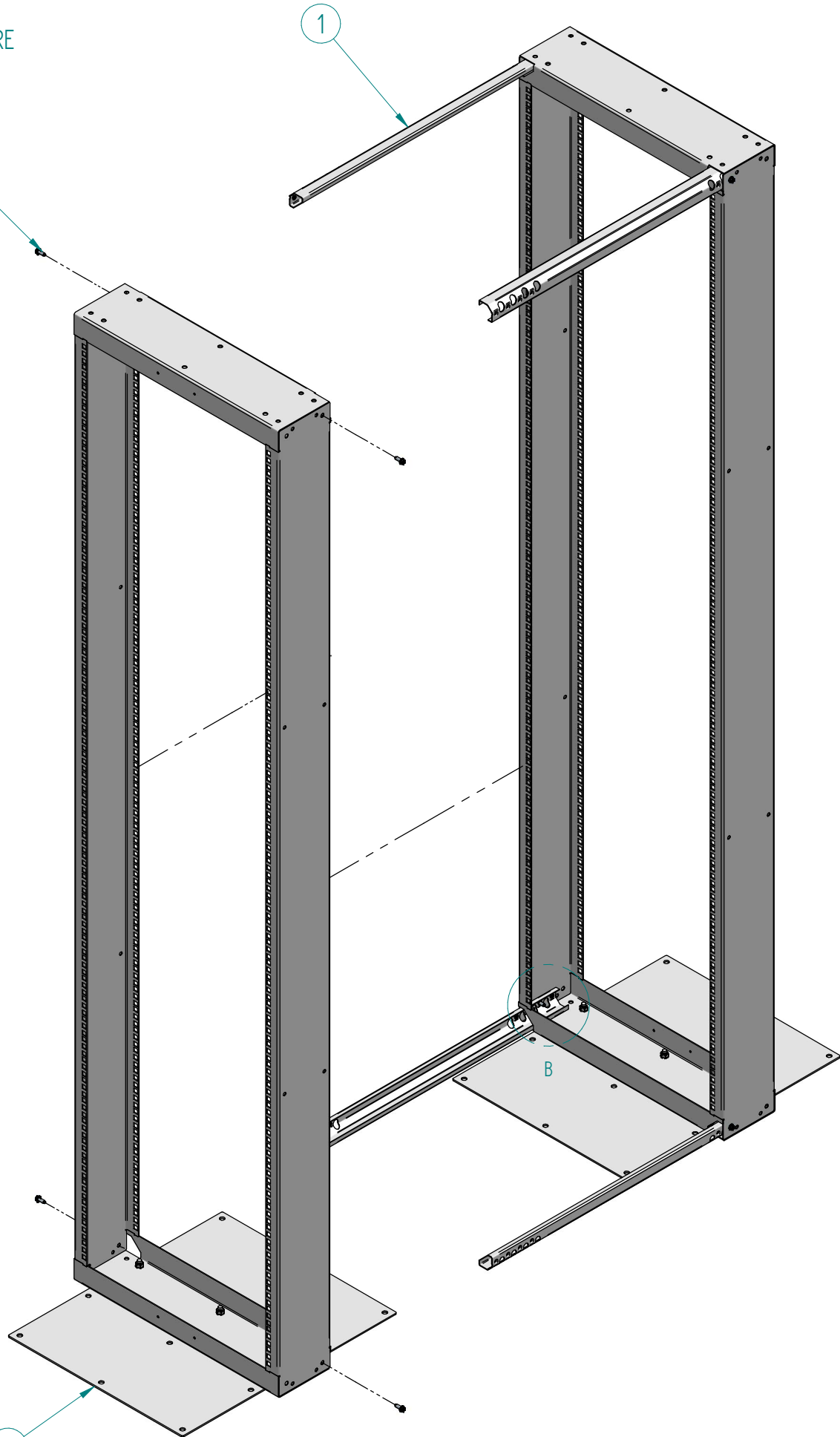


SECTION VIEW

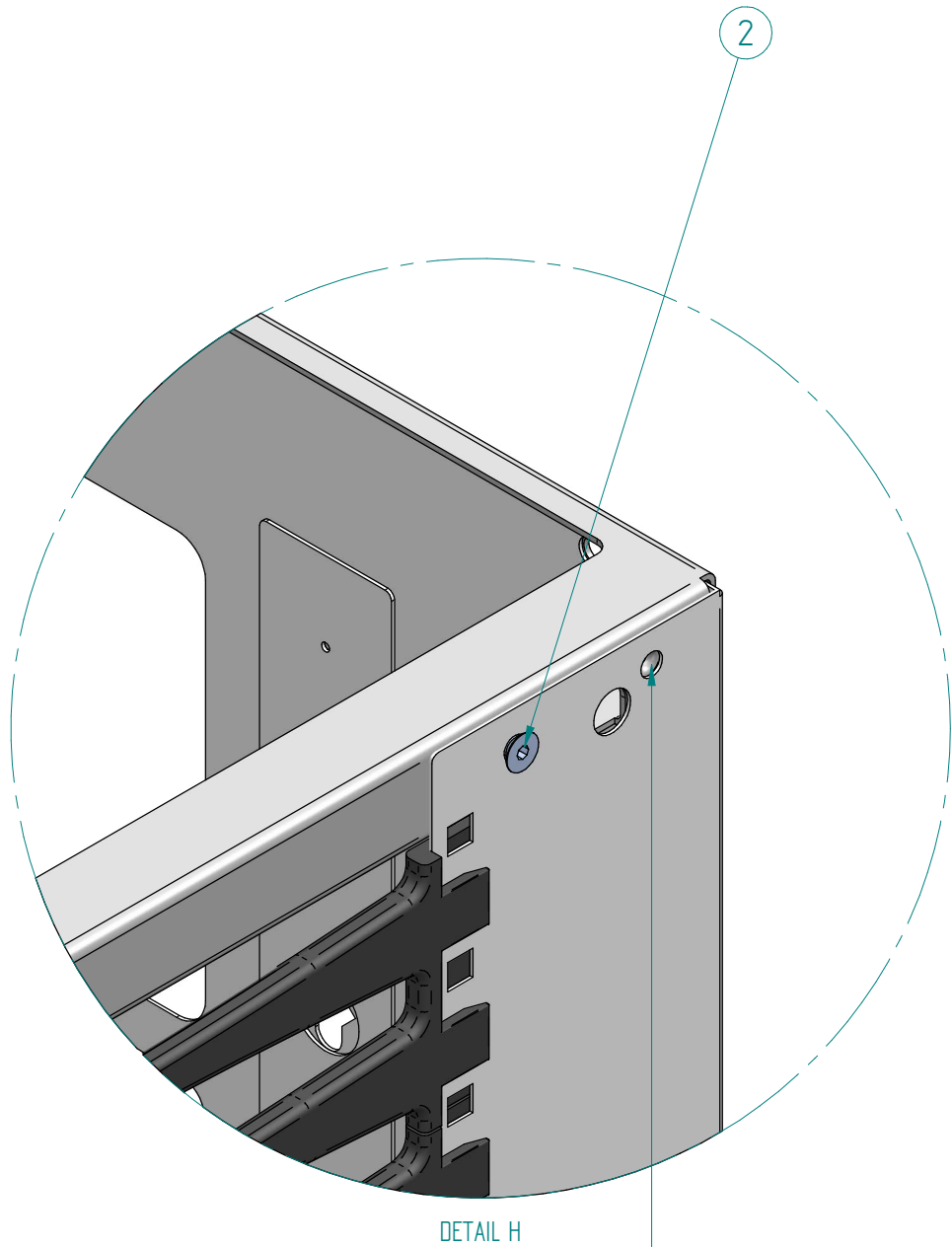
A



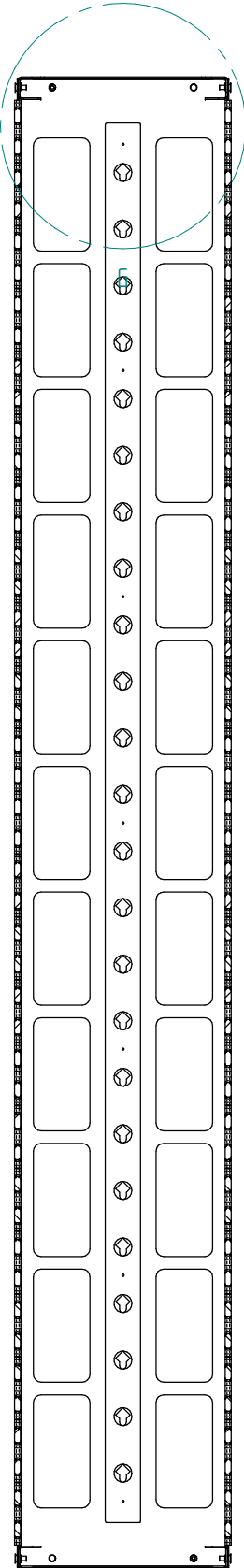
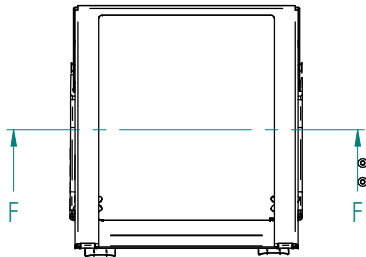
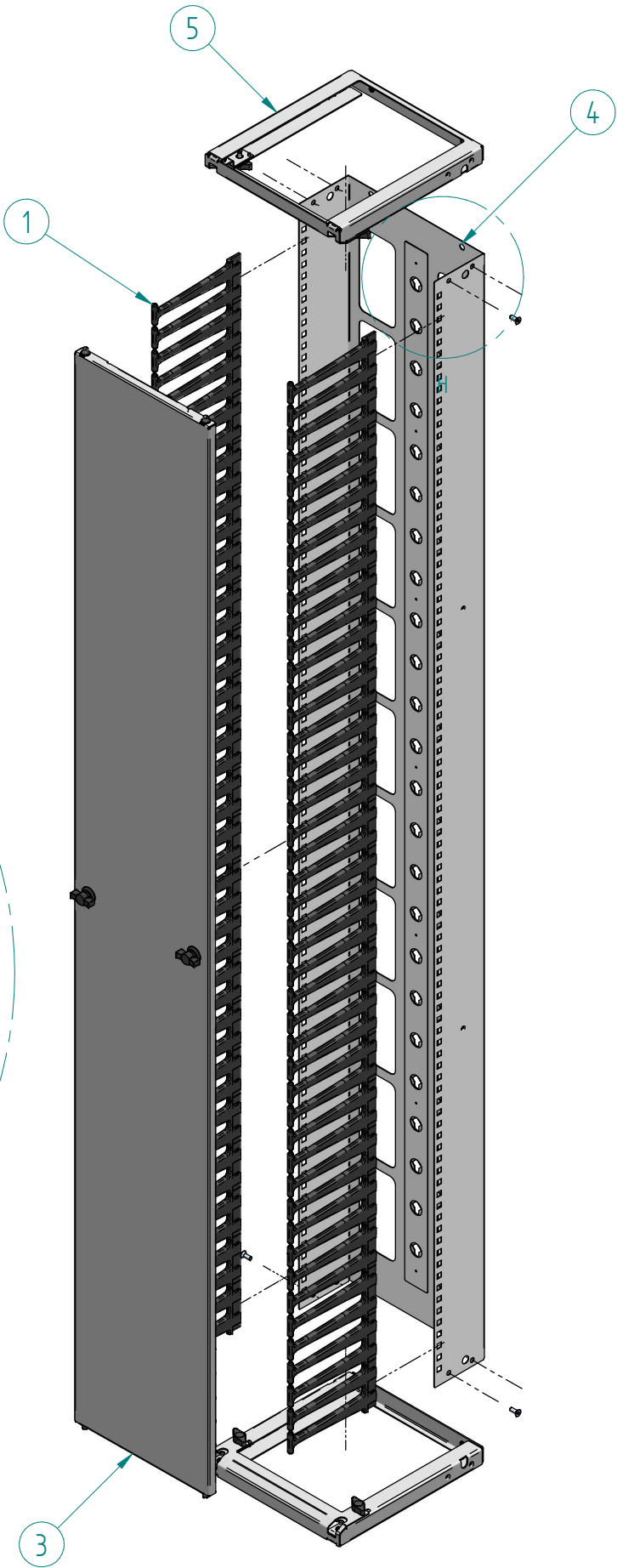
DETAIL B



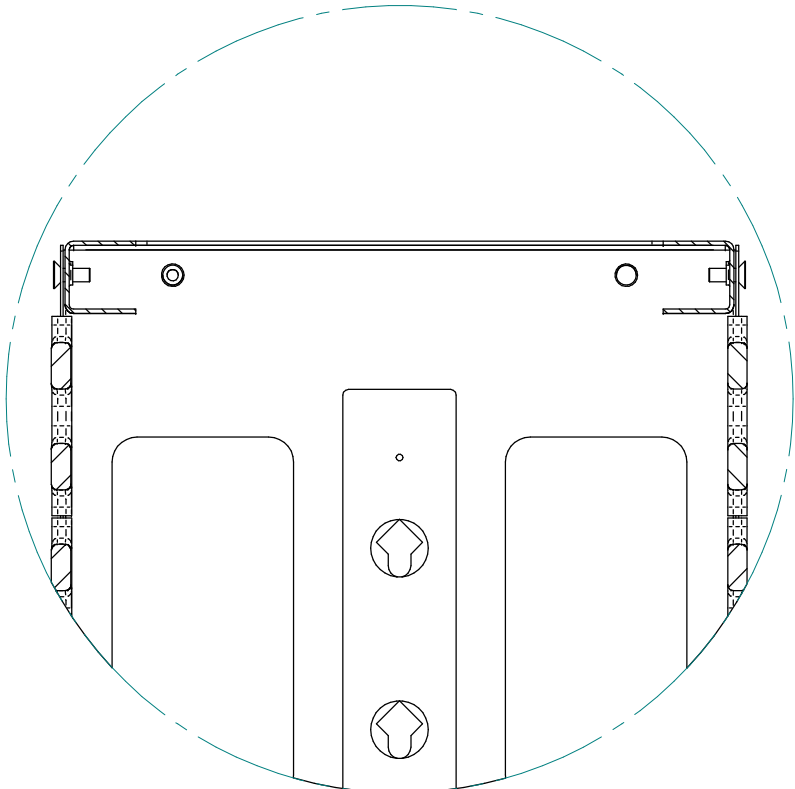
ITEM #	PART #	DESCRIPTION	QTY
1	124803	2U 170mm PLASTIC CM FINGERS	46
2	125605	M6x16 CSK HEAD SOCKET SCREW	4
3	132043	45U x 300 VCM Door GA	1
4	132786	45U x 300 VCM WA	1
5	133041	300 VCM Cap Long Fingers GA	2



DO NOT PUT A SCREW IN HERE YET



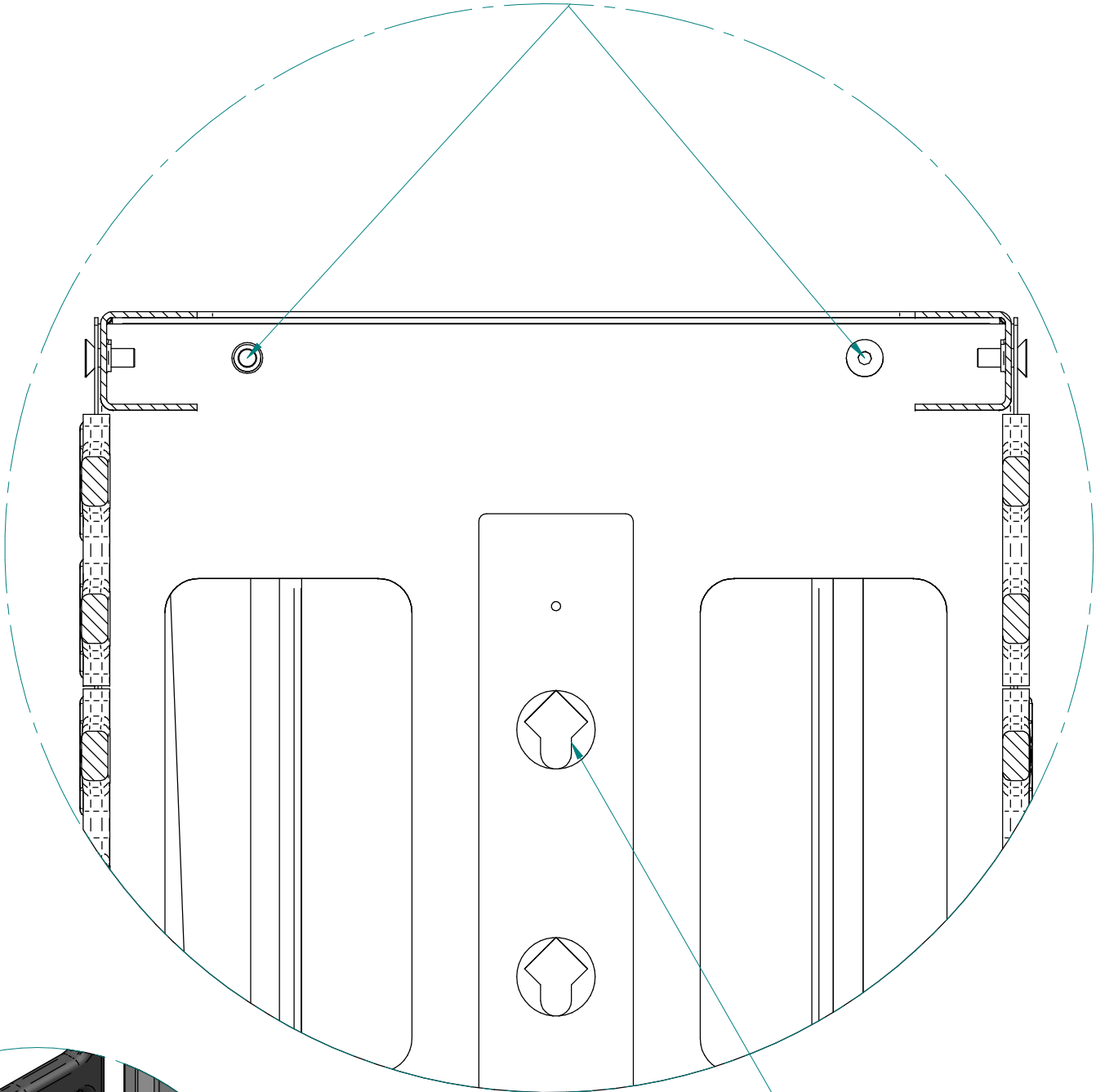
SECTION F-F



DETAIL G

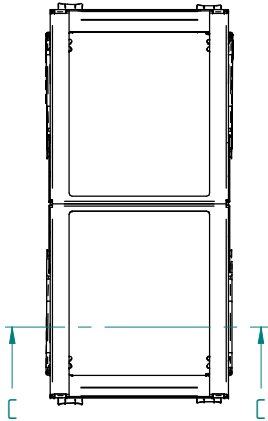


FASTEN WITH M6x16 COUNTERSUNK SCREWS FROM EITHER SIDE

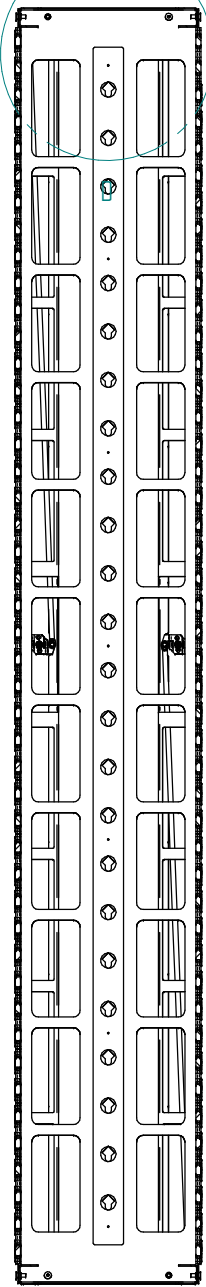


DETAIL D

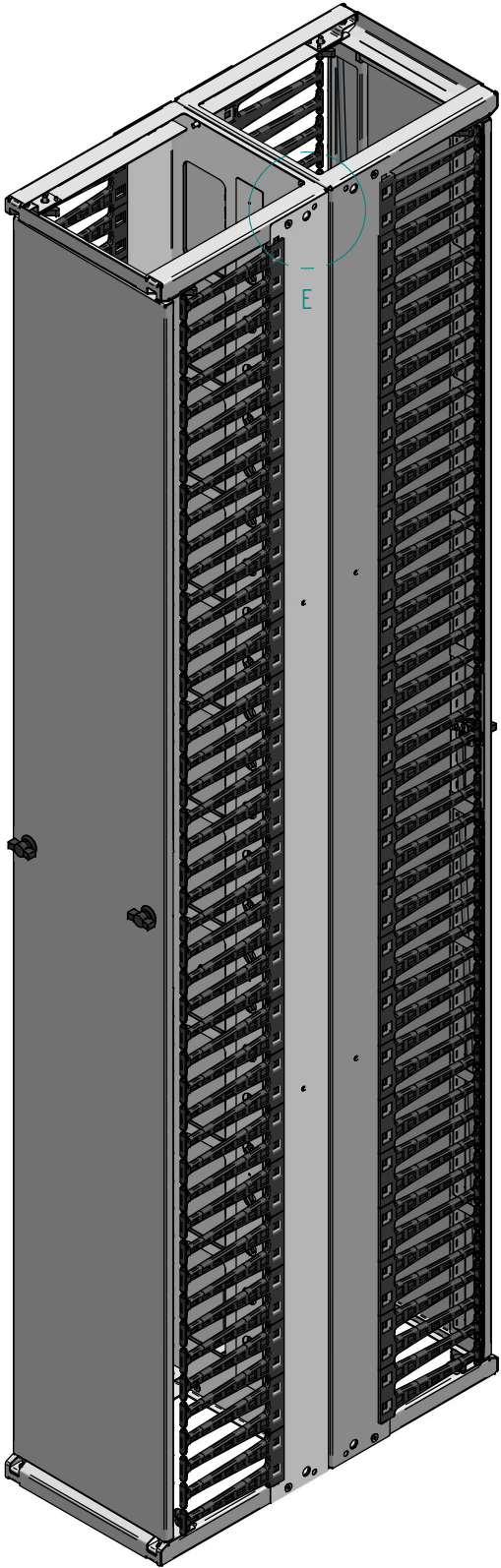
ENSURE THAT CUTOUT IS ORIENTED CORRECTLY:
- POINTING UP
- MATCHED FRONT AND BACK



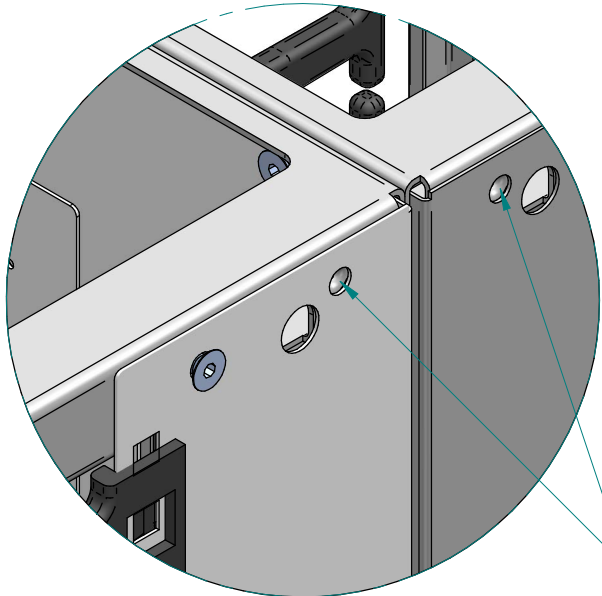
TOP



SECTION C-C

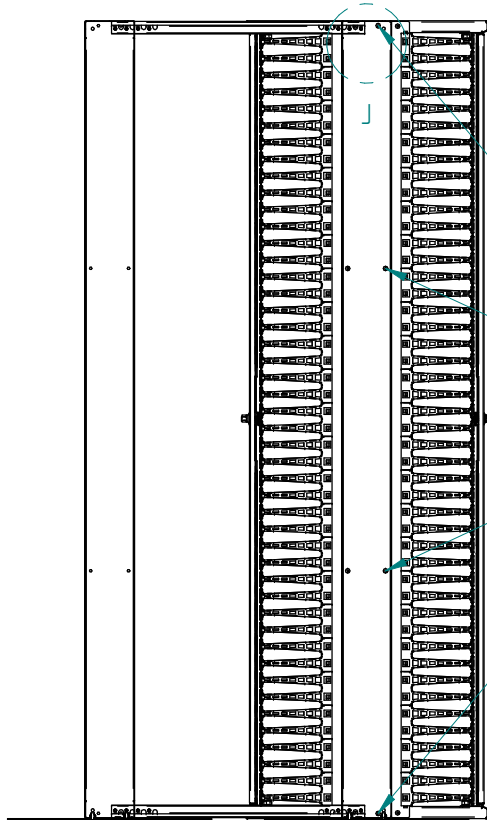
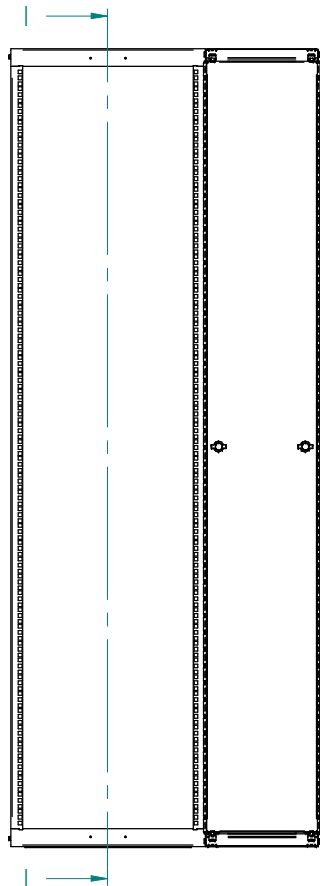
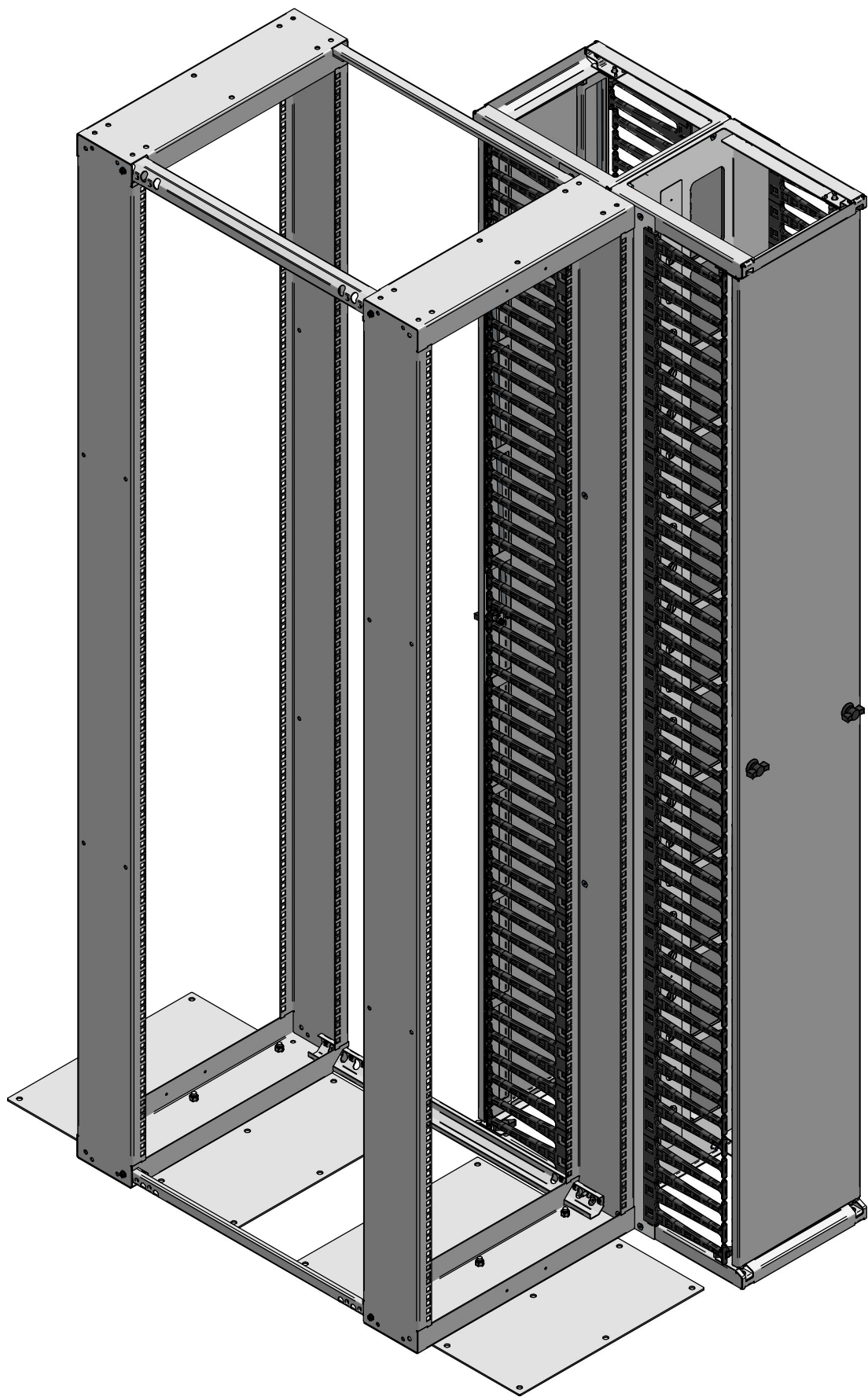


E



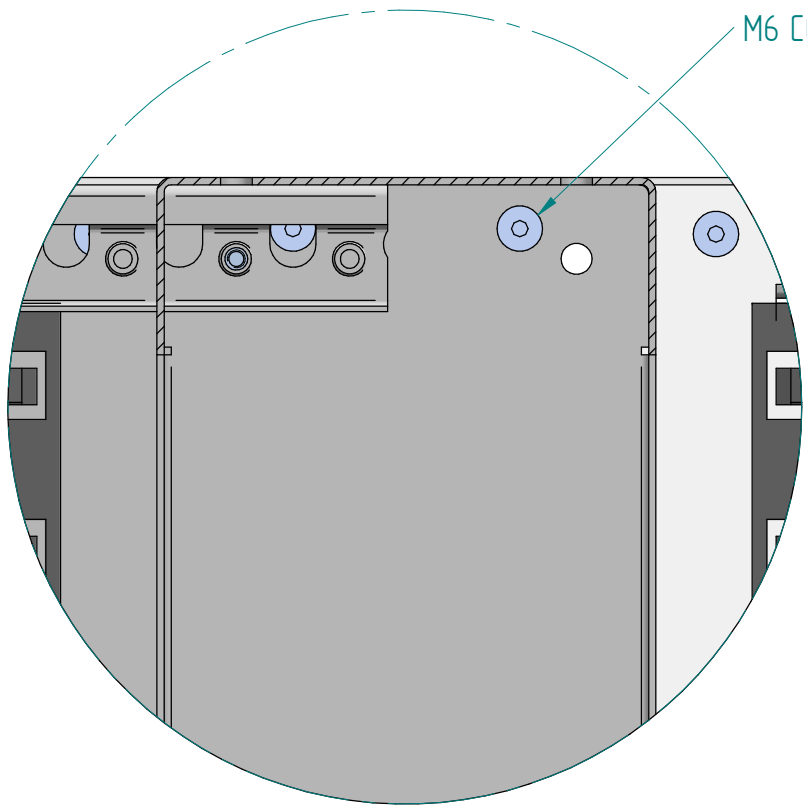
DETAIL E

THESE HOLES WILL BE USED TO ASSEMBLE THE VCM PAIRS TO THE FRAME



SECTION I-I

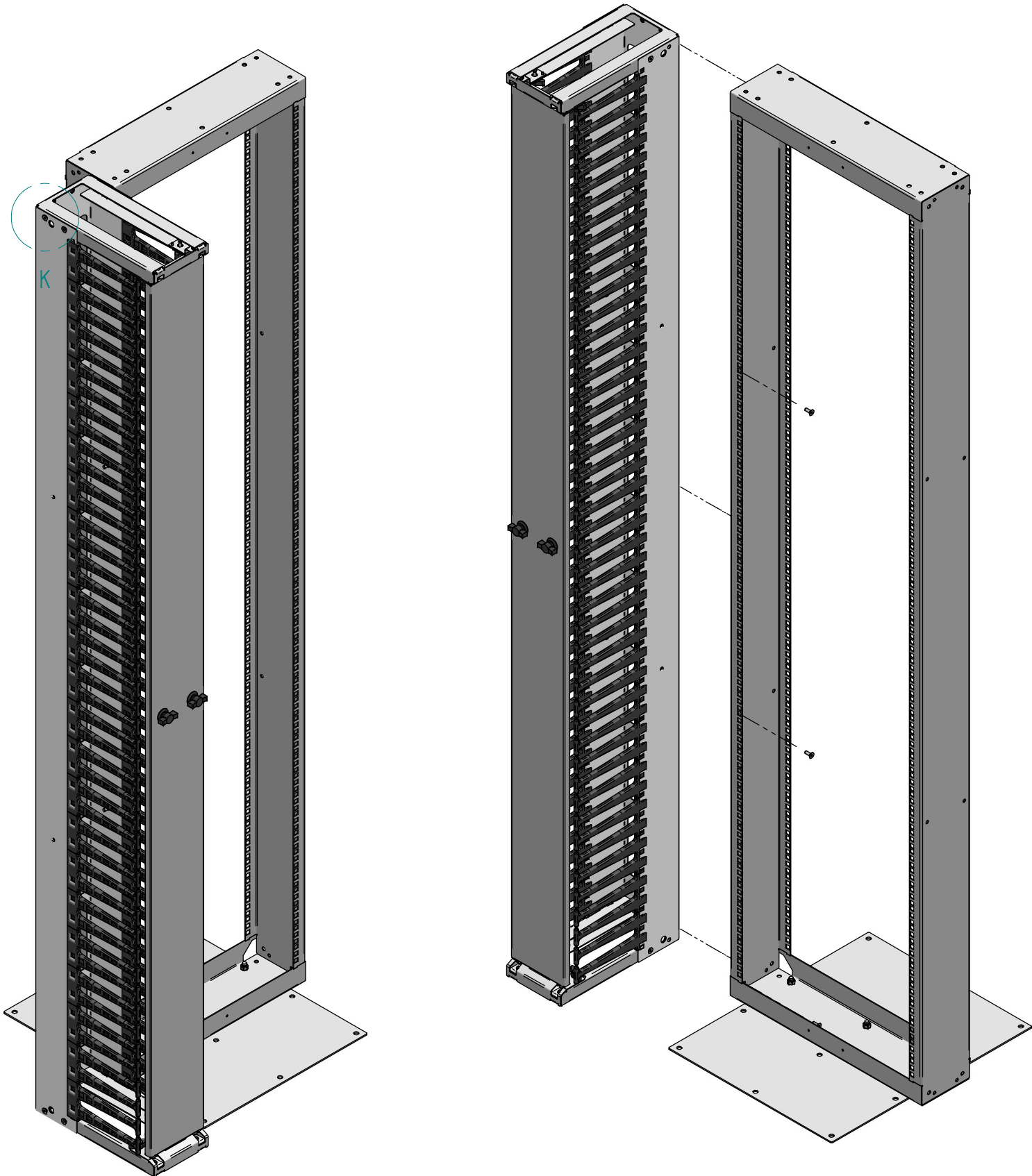
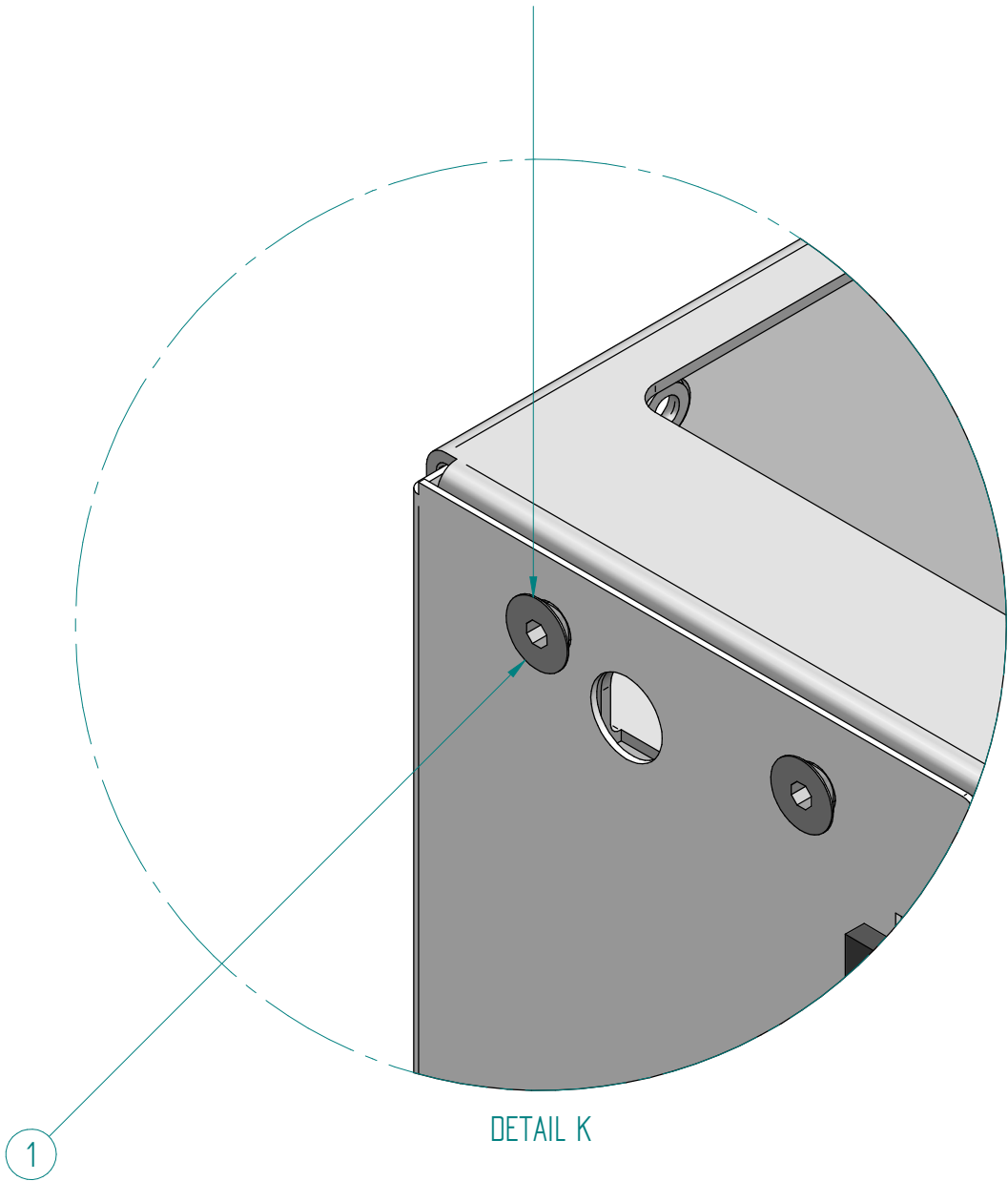
ASSEMBLE WITH M6
COUNTERSUNK SCREWS



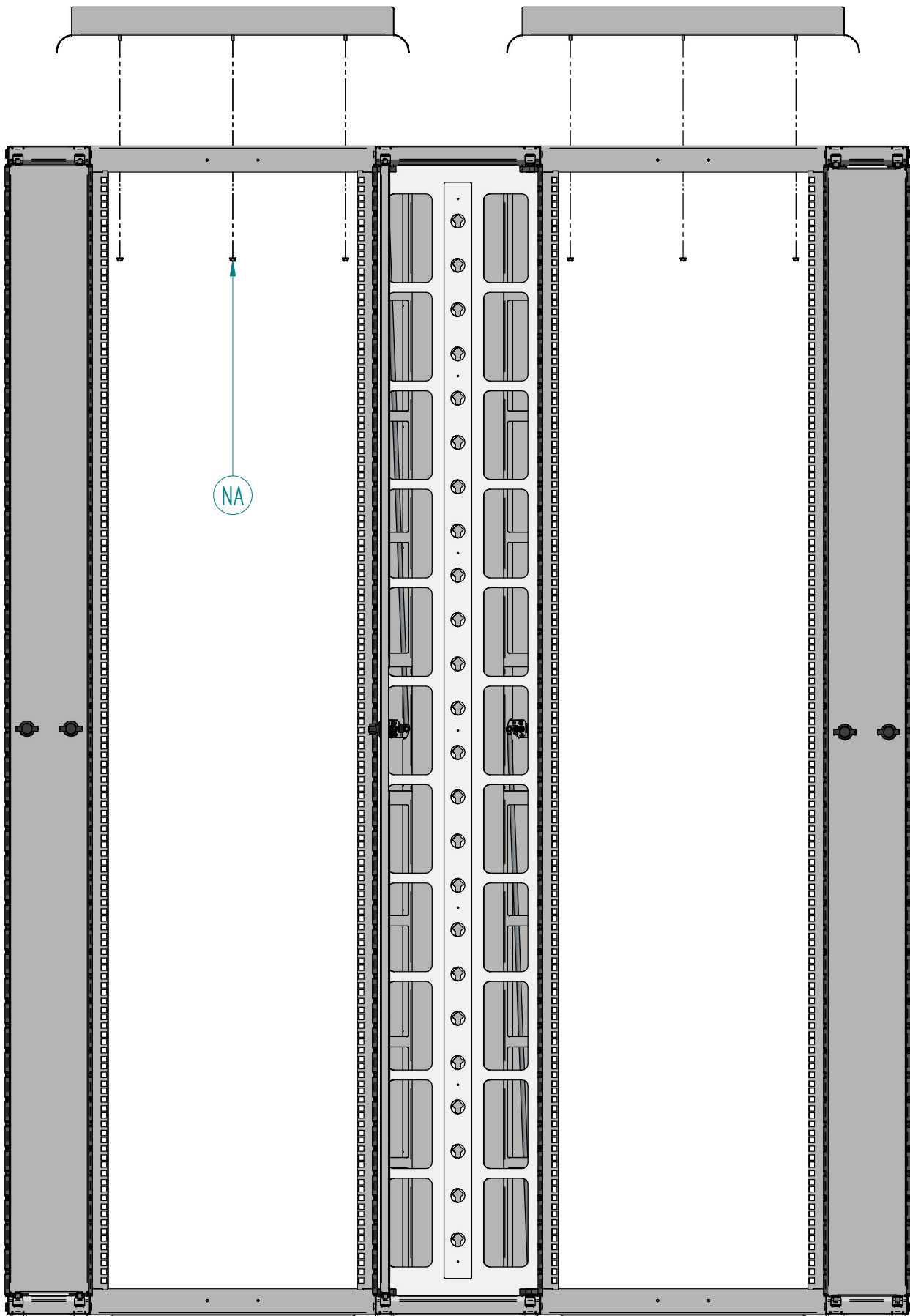
DETAIL J

ITEM #	PART #	DESCRIPTION	QTY
1	125605	M6x16 CSK HEAD SOCKET SCREW	6

FOR END OF ROW VCMS, MAKE SURE THIS SCREW IS INSTALLED

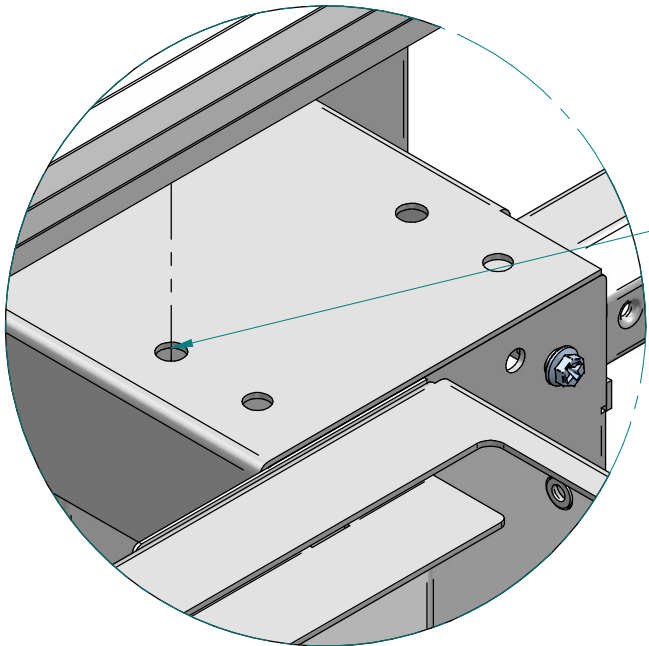
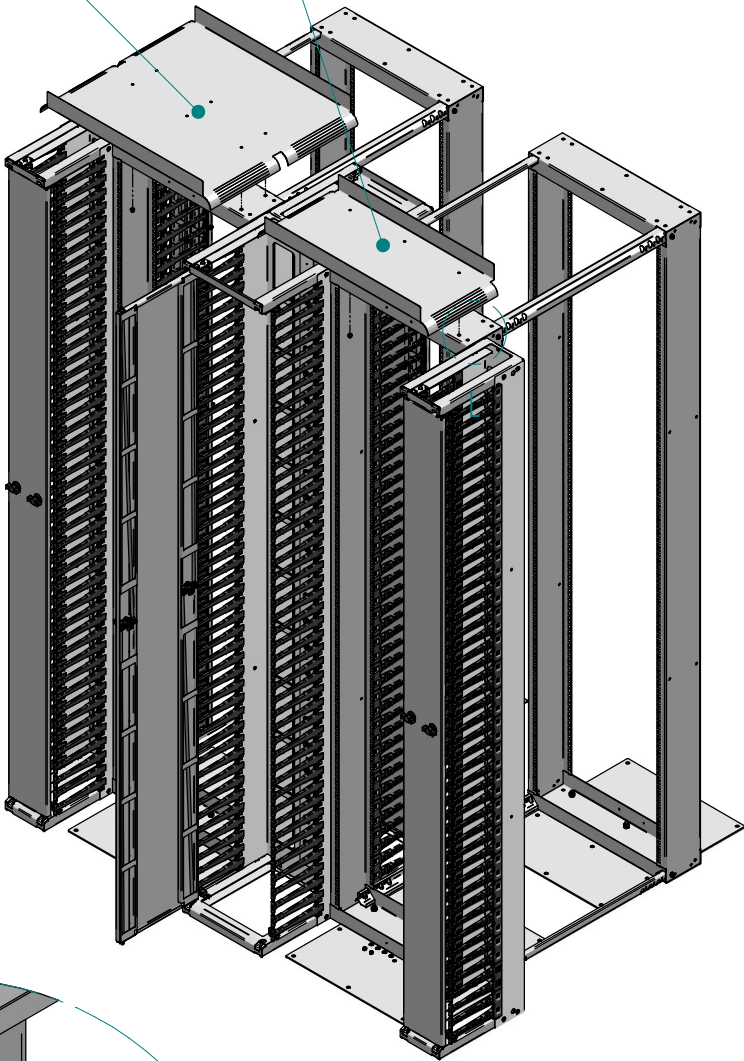


ITEM #	PART #	DESCRIPTION	QTY
1	800-560014	M6X16 FLANGE PHILIP HEAD SCREW	4
2	800-560261	M6 CAGE NUT	4



HALF CABLE WATERFALL FOR SINGLE VCMS

FULL CABLE WATERFALL



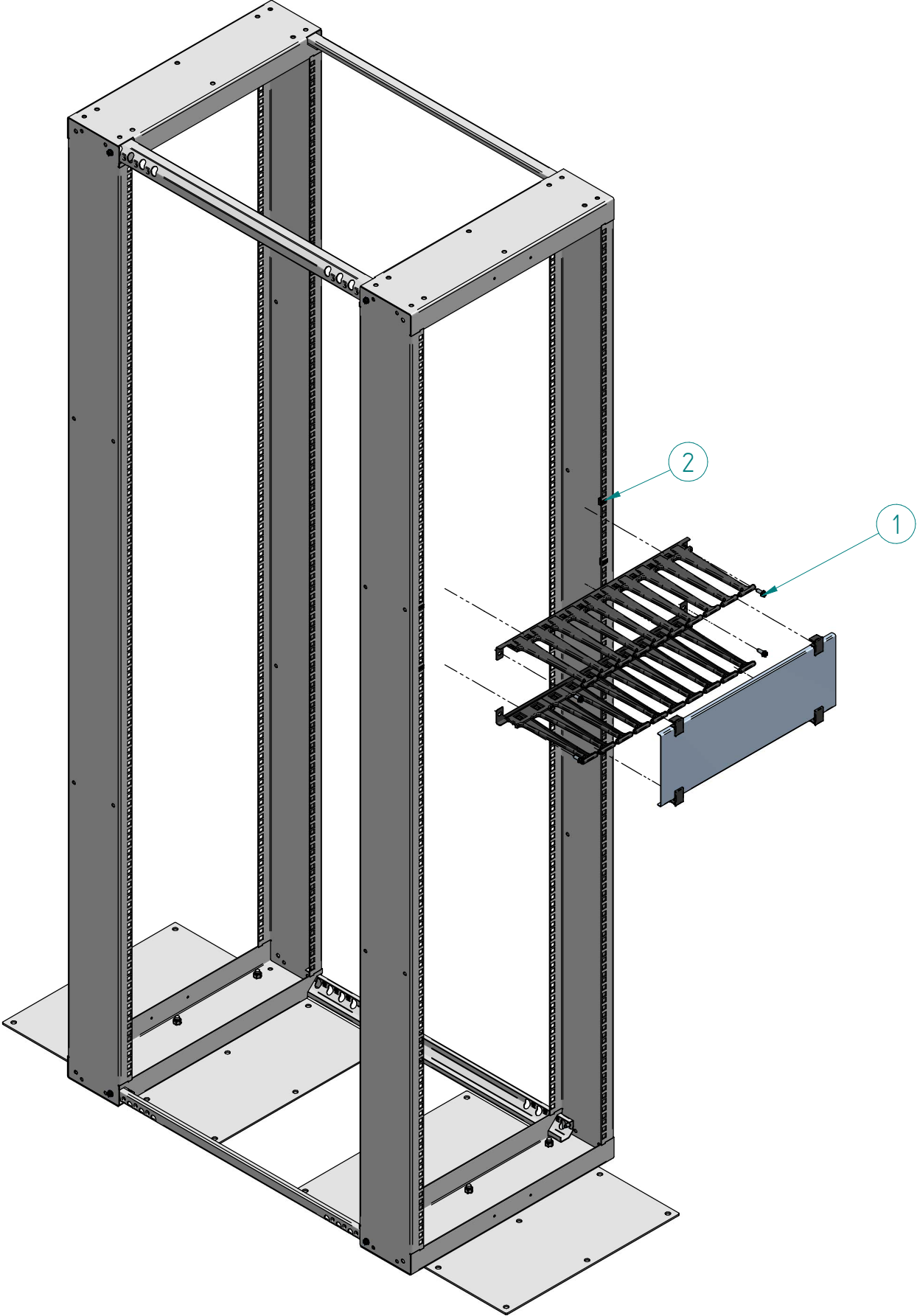
ALIGN STUDS WITH THESE HOLES

DETAIL L

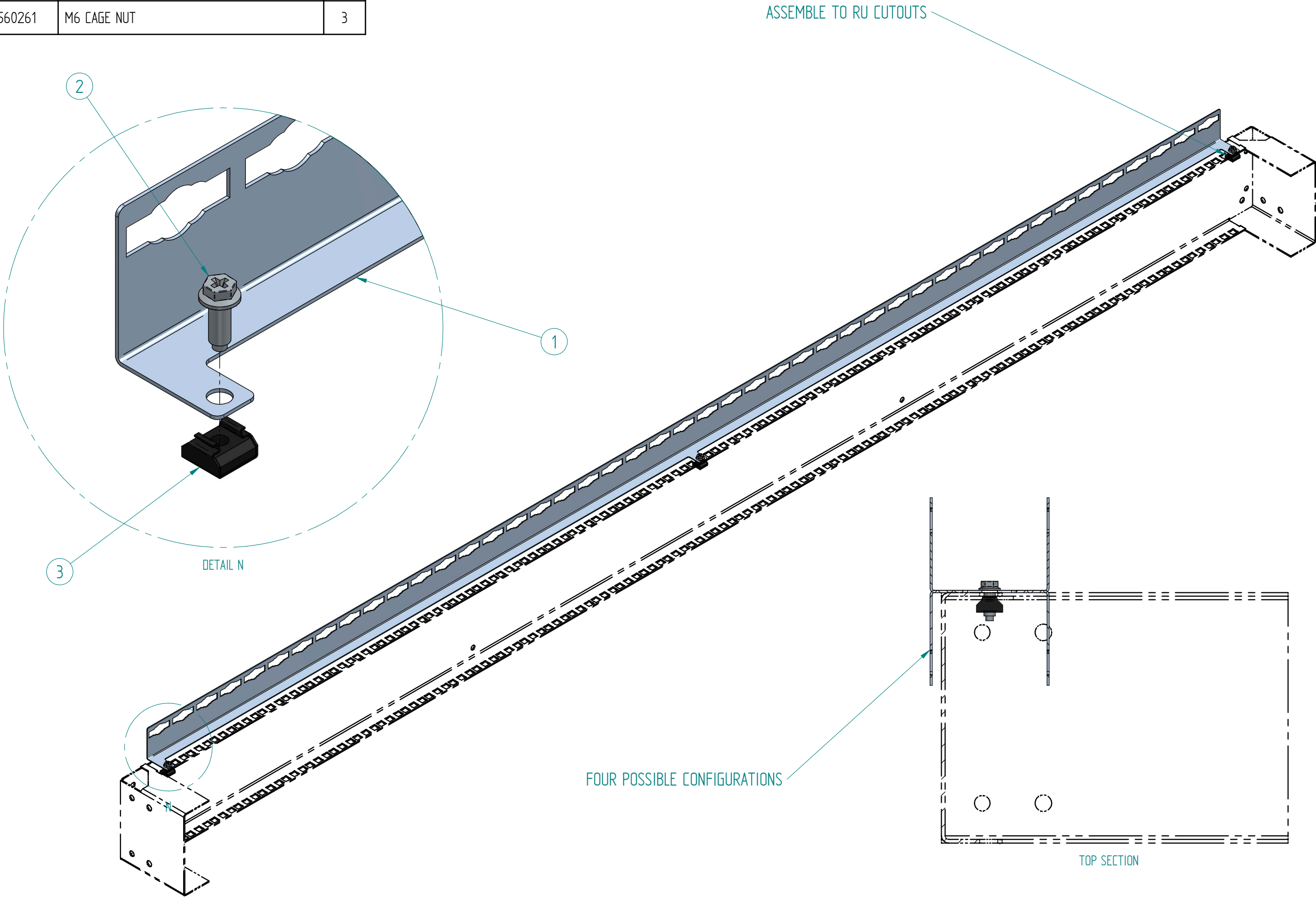


ITEM #	PART #	DESCRIPTION	QTY
1	800-560014	M6X16 FLANGE PHILIP HEAD SCREW	4
2	800-560261	M6 CAGE NUT	4

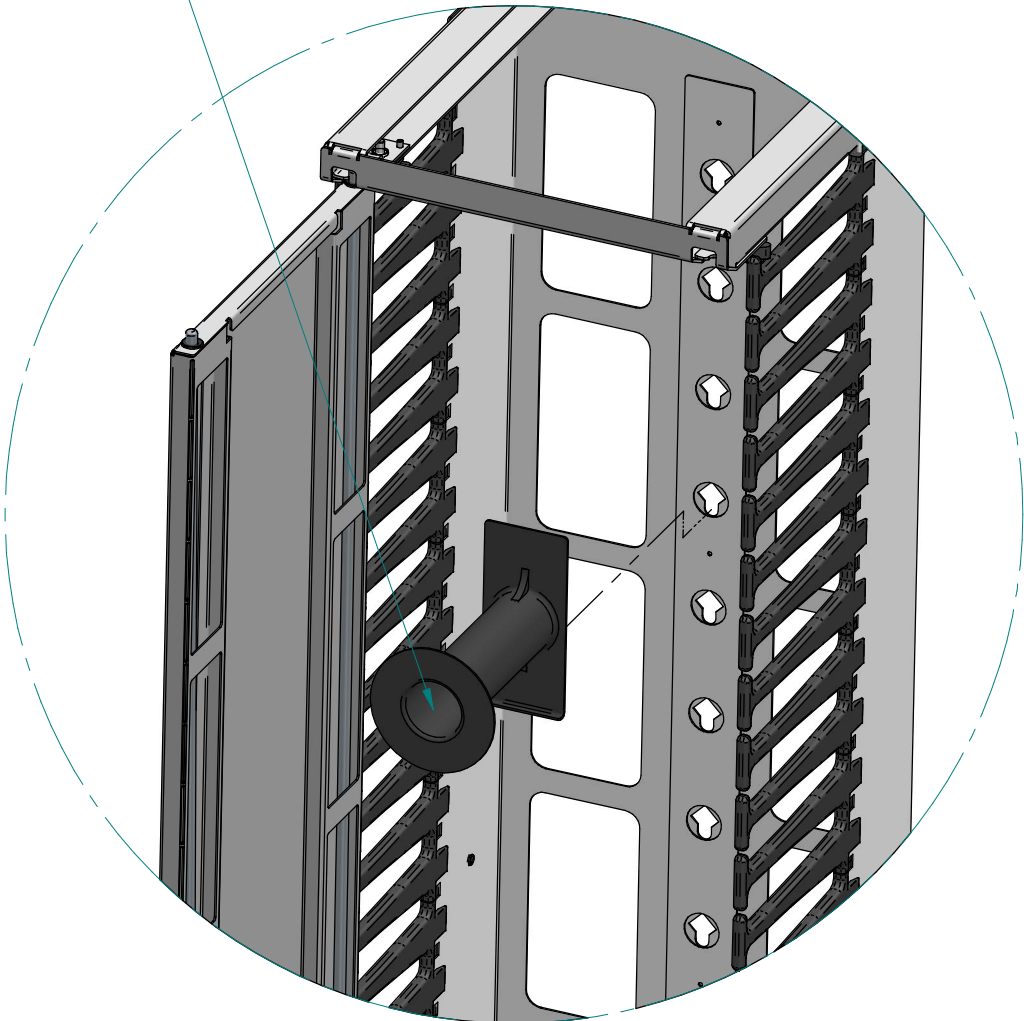
HORIZONTAL CABLE MANAGERS



ITEM #	PART #	DESCRIPTION	QTY
1	132778	45U Open Rack PDU Tray	1
2	800-560014	M6x16 phillips drive hex hd screw	3
3	800-560261	M6 CAGE NUT	3



ALIGN WITH SLOTS, THEN CLIP IN PLACE
SPOOLS CAN BE ASSEMBLED IN BOTH ORIENTATIONS



DETAIL M

